Page 1

Thursday, October 21, 2010 7:56:31 AM DSI 9052-013 **-**Item ID:

Accept

Setup Start

Revision ID:

Item Name: Pod Quick Release

Cust Item ID:

Stop

Start Date:

10/21/2010 Start Qty: 2.00 **Required Date:** 10/22/2010 Reg'd Qty: 2.00

Customer:

Reference:

Date: 10-10-21 Tooling:

Date:

Start

Run



Approvals:

Process Plan: MF

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ **Work Center ID**

Operation Description Set Up/ **Run Hours** **Tool ID**

Tool # Plan Code Accept Qty

Reject Reject Qty

Insp. Number Stamp

Draw Nbr

Revision Nbr

DSI 9052

Rev D

100

Memo

DC

DOCUMENT CONTROL

0.00

0.00

Document Control

Photocopy bluefile & type labels per PPP 9052-013 CHG091

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

120

QC4-100% Inspect kits for completeness

0.00

Memo

0.00

Quality Control

Dart Aerospace Ltd

	•									
W/O:			W	ORK ORDER CHAN	NGES					
DATE	STEP	PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
					1					
Part No	:	PAR #:	Fault Cat	egory:	NCR:	NCR: Yes No DQA: Date:				
	Re	esolution:	Dispositi	on:	QA: N	QA: N/C Closed: Date:				
NCR:			WORK ORE	DER NON-CONFOR	MANCE ((NCR)				
DATE	STEP	Description of NC	Initial	Section B	Sign &	Verification		Approval	Approval	
		Section A	Chief Eng	Action Descriptio	711	Date	Secti	on C	Chief Eng	QC Inspector
·										
								· 		

NOTE: Date & initial all entries

Work Order ID 63103

Thursday, October 21, 2010 7:56:31 AM



Page 2

Item ID:

DSI 9052-013

Accept



Setup Start

Stop



Revision ID:

Item Name:

Pod Quick Release

10/21/2010

QC: __

Date:

Cust Item ID:

Customer:

Reference:

Start Date:

Approvals:

Process Plan:

Date: ____ Tooling:

Date:

Start Run



Required Date: 10/22/2010

SPC (Y/N):

Date:

Stop

Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description

Packaging

Start Qty: 2.00

Req'd Qty: 2.00

Set Up/ **Run Hours**

Tool ID

Tool # Plan Code

Accept Qty

Reject Reject Qty Number

Insp. Stamp

0.00 Memo Identify and pack for shipping as per PPP D9052-013 □ Location:

Men of

140

QC21- Final Inspection - Work Order Release

0.00

0.00

QC Quality Control

Memo

0.00

10/10/21 10 MF 10-10-21

Dart Aerospace Ltd

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W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
								•						
						,								
112		· · · · · · · · · · · · · · · · · · ·												
Part No:		PAR #:	Fault Ca	tegory:	۸:	Date:								
	Re	esolution:	Disposit	ion:	QA: N/C Cle	osed:		Date:						
NCR:			WORK OR	DER NON-CONFORMA	NCE (NCR)	•							
DATE	STEP	Description of NC	5 - 15 - 1	Corrective Action Section		Verific		Approval	Approval					
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	on C	Chief Eng	QC Inspector					
									:					
			•											
===-														

NOTE: Date & initial all entries

Picklist Print

Thursday, October 21, 2010 7:56:30 AM

Work Order ID: 63103

Parent Item:

DSI 9052-013

Parent Item Name: Pod Quick Release



Start Date: 10/21/2010

Required Date: 10/22/2010

Page 1

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A□02.05 15□New Issue□NG

	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
/	BLRS-010 Pip Pin		Purchased	No			120	Each	22.0000		2			
7					Location	Į.	Loc	<u>Qty</u>	Loc Code					
					ST283			22		_		-10		
	Λ					115519 115579		3 19		_	n/163	_/7 '		
/	BLRS-020 Pip Pin		Purchased	No		110077	120	Each	14.0000	3	6	,	- - - - -	10/r/s.
					Location	. !	Loc	<u>Qty</u>	Loc Code					/ /
					ST283			14				- 4	_	
						115519		2		1	1551	19 05	0	
						115579		12		_	1155	75 6		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	PROCEDURE CHANGE						Approval Chief Eng / Prod Mgr	Approval QC Inspector			
					•								
					.5								
									:				
Part No:		PAR #:	Fault Ca	tegory:	_ NC	NCR: Yes No DQ			A: Date:				
	R	esolution:	ion: Disposition:						Date:				
NCR:		\	WORK ORDER NON-CONFORMANCE (NCR)										
DATE	STEP	Description of NC	Corrective Action Section Initial Action Description			Sign &		cation	Approval	Approval			
		Section A	Chief Eng	Action Description Chief Eng		Date	Secti	on C	Chief Eng	QC Inspector			
							-						
l													
	-				,								

NOTE: Date & initial all entries